H 394

SPOTWELD -13 TO -9 & -10 AT APPROX 1" SPACING. USE Q4303 D4 RIVET WHERE NECESSARY
CSK. HEADS IN -9 & -10

FAS-37-25 FASTENER
FAS 60 GROMMET
2 PLACES

OUTSIDE NAC. SKIN
Q4303-D4 RIVET
AN960-AL6 WASHER
CSK. HEADS IN -16

SEC E-E
12" = 1'-0"

END OF -16
FALSE BOTTOM
-9 L REINF.

SPOTWELD -12 TO -9 & -11 (REF) AT APPROX 1 SPACING. USE Q4303-AD4 WHERE NECESSARY
CSK. HEADS IN -12

-15 EDGE STRIP
END OF -15
LENGTH OF -12 (REF.)

CAC #FAS 35-25
CAC #FAS 60 GROM.
2 PLACES

Q4303-D4
AN960-AL6
CSK. HEADS IN -14

SECTION D-D
SCALE 12" = 1'-0"

DUCT
EDGING STRIP
LOCUS OF $4\frac{5}{8}$ R
STIFFNER
FRONT FACE OF NOSE COWL
BEAD
C-DZUS
THESE CONTOURS TO BE DETERMINED BY LOFT
NACELLE CONTOUR (REF)
$19\frac{7}{8}$ R

Q4303-D4
AN960-AL6
CSK HEADS IN -16

SECTION F-F
SCALE 12" = 1'-0"

Q2156-4-21 BEAD
SEC B-B

FORWARD EDGE OF DUCT
-9 (REF.)
-8 (REF.)
SEC C-C

OUTSIDE SKIN
VERT. C NAC.
-12 (REF)
SEC A-A

NOTE:
1- SPOTWELD ALL PARTS TOGETHER USING APPROX 1" SPACING. USE AN442-D4 RIVET WHERE NECESSARY. USE THIS PROCEDURE UNLESS OTHERWISE SPECIFIED.
2. C.A.C. FAS. #35-25 MAY BE PURCHASED FROM DZUS FASTENER CO., BABYLON, N.Y. VENDORS #FA6 ½-60 OR EQUIVALENT.
3. C.A.C. FAS. #60 MAY BE PURCHASED FROM DZUS FASTENER CO., BABYLON, N.Y. VENDOR'S #GF6½-250 OR EQUIVALENT.
4. CAC #FAS 37-25 MAY BE PURCHASED FROM DZUS FASTENER CO, BABYLON, N.Y. VENDOR'S #FA6 ½-65 OR EQUIVALENT.

AN960-AL6
AN442-D4
Q4303-D4
FAS 37-25 DZUS (FA6 ½-65)
FAS 35-25 DZUS (FA6 ½-60)
FAS 60 GROMMET (GF6½-250)

PART NO.	STOCK	MATERIAL	OPER.
-11R		ALCL 24ST	67AB-T
-11L		ALCL 24ST	67AB-T
		NEOP.	CAC-FAB
		NEOP.	CAC-FAB
		NEOP.	CAC-FAB

PARTS LIST PER ASSEM.

APPROVED FOR TOOLING BY [redacted]

DUCT ASS'Y - ANTI-ICER FAIRING - FRONT
CONSOLIDATED AIRCRAFT CORP.
28F6777

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